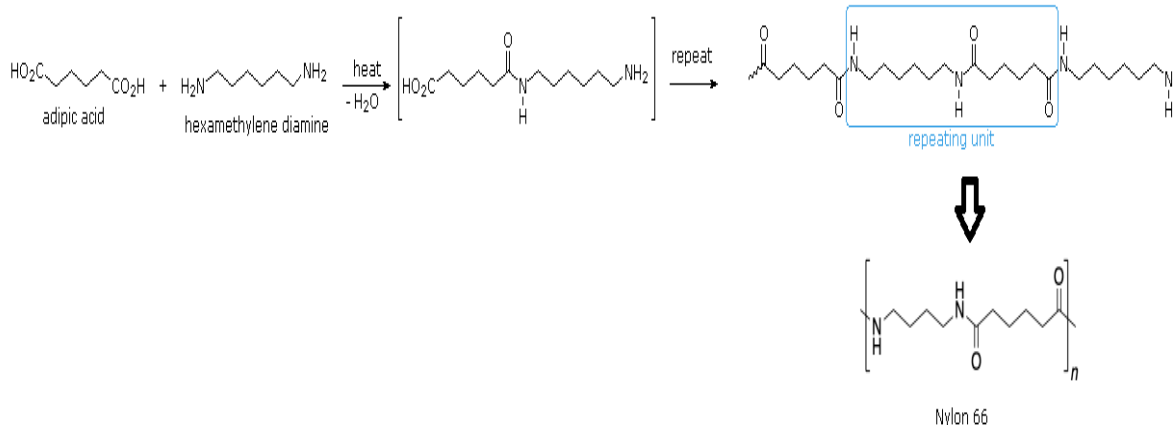


## M.Sc. Sem I, CC-2, Physical Chemistry

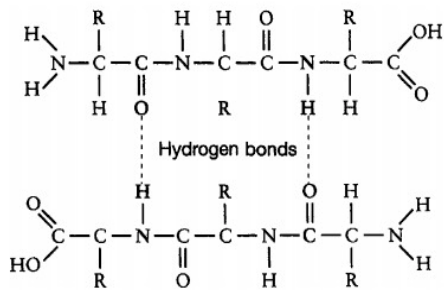
### Step-Growth Polymerization (continued...)

#### Polyamides

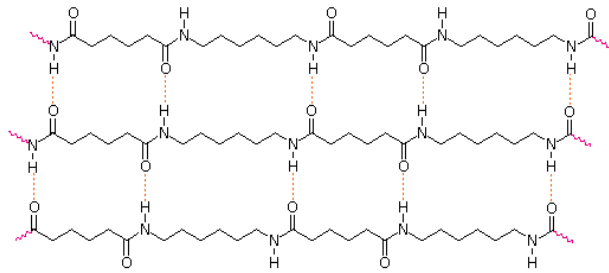
The first fully synthetic polymer fiber, nylon-6,6, was produced in 1938 by the company DuPont. The lead chemist of DuPont's work was Wallace H. Carothers, who reasoned that the properties of silk could be mimicked by constructing a polymer chain created with repeating amide bonds, just like the proteins in silk. Nylon-6,6 was created by first reacting 1,6-hexanedioic acid (adipic acid) and 1,6-hexanediamine to give a salt which was then heated creating multiple amide bonds through nucleophilic acyl substitution. The product of this particular reaction is a polyamide called nylon-6,6. The numbers of the name indicate how many carbons are contained in each monomer. The first "6" stands for the number of carbons in the diamine monomer while the second number indicated the number of carbons in the dicarboxylic acid. Simply by varying the number of carbons in each monomer, a wide variety of nylon polymers can be made.



Nylons are among the most widely used synthetic fibers—for example, they are used in ropes, sails, carpets, clothing, tires, brushes, and parachutes. Known for their high strength and abrasion resistance, nylons can be molded into blocks for use in electrical equipment, gears, bearings, and valves. The strength of nylon fibers comes, in part, from their ability to form strong hydrogen bonding intermolecular forces with each other in much the same fashion as proteins.



**The Hydrogen Bonding between Proteins**



**The Hydrogen Bonding between Nylon Polyamides**

## Polyesters

Esterification, via nucleophilic acyl substitutions, can also be used to form the primary linkages in step-growth polymers. A polyester is typically produced when a dicarboxylic acid and a diol are reacted together. After the initial reaction, the ester product contains a free (unreacted) carboxyl group at one end and a free alcohol group at the other. Further esterification using a step-growth polymerization, produces a polyester. The most important polyester, polyethylene terephthalate (PET), is made from the reaction of 1,4-benzenedicarboxylic (terephthalic acid) and 1,2-ethanediol (ethylene glycol) monomers.

